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insulation

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#### **Business from technology**

# **NOVI - Advanced functional solutions for Noise and Vibration reduction of machinery**

D1.1 Physical mechanisms of absorption and sound insulation, VTT

Author: Seppo Uosukainen

Confidentiality: **Public** 



Aalto-yliopisto





# Summary

Project name	Project number/Short name
NOVI SP1	71902 – 1.1.2
Author(s)	Pages
Seppo Uosukainen	45
Keywords	

#### Summary

Absorption of acoustic wave is due to viscous and thermal losses and relaxation processes in fluid

Absorption is emphasized near boundaries, especially in small holes,

slits and narrow tubes

Viscous losses dominate with small free space dimensions

Perforated / microperforated plates

Absorbing materials

"Holes" and "slits" described by fluid bulk properties (flow resistivity, porosity, tortuosity, viscous and thermal characteristic lengths)

Sound transmission of a wall is due to two parallel transmission paths

Non-resonant and resonant transmission

Below coincidence frequency non-resonant transmission dominates

except in the resonance region With double walls above double-wall resonance, sound insulations in dBs are summed with reasonable amount of absorption in cavity if mechanical coupling is insignificant

Confidentiality	Public		
Espoo 16.1.2012			
Written by	Paviewed by	Accepted by	

Seppo Yosukainen Reviewed by Hannu Nykanen Senior Scientist Principal Scientist Accepted by Johannes Hyrynen Deputy Technology Manager



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  - Sound insulation of sandwich structures



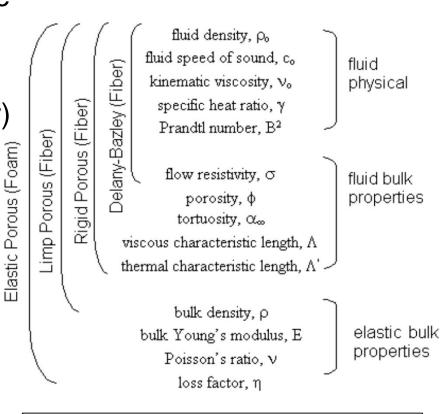
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  - Basic concepts



#### **Basic concepts**

- Physical properties of fluid are responsible for acoustic absorption
  - Viscosity
  - Thermal conductivity (Prandtl number)
- In sound absorbing structures
  - Fluid bulk properties affect the efficiency of absorption
  - Elastic bulk properties increase absorption
    - Energy is transferred to vibration energy which is decreased through internal losses
    - Not handled here



Va One 2010.5 Foam Module - User's Guide, Theory & QA



#### Fluid bulk properties

- Flow resistivity r (specific flow resistance)
  - Based on ratio of pressure difference  $\Delta p$  between surfaces of material sample, due to volume velocity Q through the sample
- Porosity
  - $\bullet$  Volume of fluid phase  $V_{\rm fluid}$  compared to total volume  $V_{\rm tot}$  of material sample
- Tortuosity  $\alpha_{\infty}$ 
  - Unitless quantity relating average fluid path length through material sample normalized by sample thickness
- Viscous and thermal characteristic lengths Λ and Λ'
  - Macroscopic shell dimensions related to viscous and thermal losses (average radius of smaller and larger pores)

$$r = \frac{\Delta pS}{Qh}$$

$$\phi = rac{V_{
m fluid}}{V_{
m tot}}$$

S: sample area
h: sample thickness

# **Absorption coefficient**

- Absorptive properties of a structure is defined by absorption coefficient α
  - Includes transmitted sound and vibration power in addition to absorbed sound
  - Function of mounting conditions
  - Function of angle of incidence
  - Absorption coefficient is not handled here, only physical mechanisms involved in sound absorption phenomenon

$$\alpha = \frac{P_{abs}}{P_{inc}} = 1 - \left| R \right|^2$$

$$R = \frac{Z_s - Z_0}{Z_s + Z_0}$$

 $P_{abs}$  = absorbed sound power

 $P_{inc}$  = incoming sound power

R = reflection coefficient of structure front end

 $Z_s$  = impedance of structure front end (ratio of sound pressure and particle velocity)

 $Z_0$  = impedance of air (=  $\rho_0 c_0$ , density times speed of sound)



#### **Table of content**

- Physical mechanisms of sound absorption

  - Losses in medium



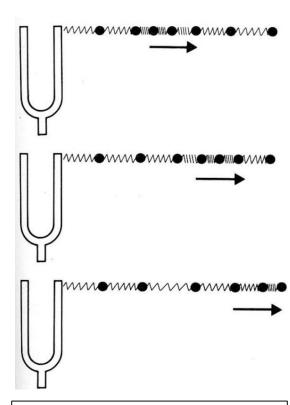
## Losses in medium (1)

- Phenomena
  - Viscous losses
    - Involved in strain of fluid elements caused by particle velocity of sound wave
  - Thermal losses
    - Involved in thermal conduction from sound pressure maxima to sound pressure minima in sound wave
  - Relaxation
    - Vibration state of molecules is excited due to sound wave
    - Excited state is relaxed after a while



#### Losses in medium (2)

- Sound wave propagates in successive condensations and dilatations (rarefactions)
  - Fluid is compressed in condensations and rarefied in dilatations
- Proportional motion between condensations and dilatations causes viscous losses
  - Frictional losses
- Heat transfer from higher temperatures in condensations to lower temperatures in dilatations causes thermal losses
- In relaxation process part of molecular kinetic energy is changed to other molecular energy types causing losses



Rossing, T. D. R. The Science of Sound



# Losses in medium (3)

- Loss power / unit volume
  - Proportional to frequency squared
- Viscous loss power P<sub>v</sub>
  - Maximum at particle velocity maximum
- Thermal loss power P<sub>1</sub>
  - Maximum at sound pressure maximum
- $P_{v}$  and  $P_{I}$  of the same order
- Important only at high frequencies and in large spaces

$$P_{v} = \left(\frac{\omega}{c_0}\right)^2 \frac{4}{3} \mu |\vec{u}|^2$$

$$P_{l} = \left(\frac{\omega}{c_{0}}\right)^{2} k_{0} \frac{\gamma - 1}{\rho_{0}^{2} c_{0}^{2} c_{P}} |p|^{2}$$

ω: angular frequency,  $c_0$ : speed of sound, μ: viscosity factor, u: particle velocity,  $k_0$ : thermal conductivity, γ: adiabatic constant,  $ρ_0$ : density,  $c_P$ : specific heat in constant pressure, p: sound pressure

Uosukainen, S. Acoustic Field Theory



#### **Table of content**

- Physical mechanisms of sound absorption

  - Losses at boundaries



# Losses at boundaries (1)

- Based on same mechanisms as above
- Boundaries emphasizes the phenomena
- Viscosity wave u<sub>2</sub> (particle velocity) near boundary
- Thermal wave T' near boundary
- Real part of exponent associated to losses
- Waves couple to acoustic waves u and T
  - Total waves disappear at boundary

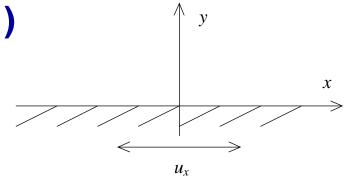
 $u_0$ : amplitude of viscous velocity, u: acoustic particle velocity,  $T_1$ : amplitude for thermal wave, T: acoustic temperature (temperature fluctuations associated to acoustic fields),

 $u_{\text{tot}}$ ,  $T_{\text{tot}}$ : total fields

y: distance from boundary,  $e_x$ : unit tangential vector on the boundary,

 $\delta_{\nu}$ : boundary layer thickness for viscous wave,

 $\delta_i$ : boundary layer thickness for thermal wave



$$\vec{u}_2 = u_0 e^{-(1+j)y/\delta_v} \vec{e}_x$$
$$\vec{u}_{tot} = \vec{u} + \vec{u}_2$$

$$T' = T_1 e^{-(1+j)y/\delta_l}$$

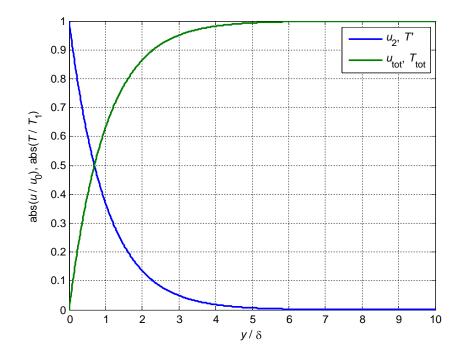
$$T_{\text{tot}} = T + T'$$

$$\delta_{v} = \sqrt{\frac{2\mu}{\omega \rho_{0}}} \quad \delta_{l} = \sqrt{\frac{2k_{0}}{\omega \rho_{0} c_{P}}}$$



# **Losses at boundaries (2)**

- Boundary layer thicknesses  $\delta_v$  and  $\delta_l$  very small
  - Phenomena important only in close vicinity of boundaries





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- Physical mechanisms of sound absorption

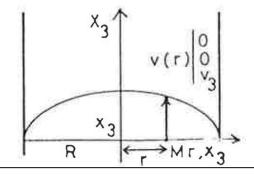
  - Losses in narrow tubes and in small holes and slits



## Losses in narrow tubes and in small holes and slits (1)

- The viscosity and thermal wave effects are emphasized when
  - Reflecting surfaces form a closed surface
    - Tubes
      - Viscosity and thermal waves are attached to all surfaces decaying exponentially towards the middle of the tube cross section and growing exponentially towards the opposing surface
  - The size of the space between surfaces is of the same order as the boundary layer thicknesses

     | x₃⁴
    - Narrow tubes, small holes and slits
    - Phenomenon affects everywhere between surfaces

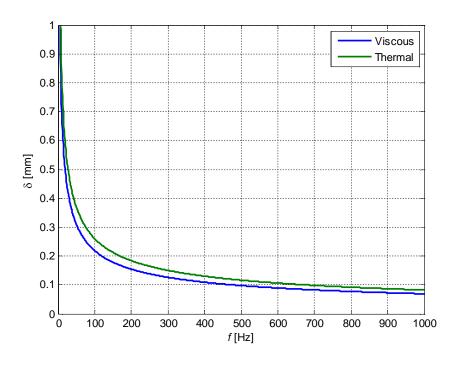


Allard, J. F. Propagation of Sound in Porous Media



## Losses in narrow tubes and in small holes and slits (2)

 Viscous and thermal boundary layer thicknesses as functions of frequency



Uosukainen, S. Acoustic Field Theory



## Losses in narrow tubes and in small holes and slits (3)

- Equivalent complex density in circular tube or hole for viscous wave
- Equivalent complex compressibility in circular tube or hole for thermal wave
- Imaginary parts associated to losses
- Also end corrections to real and imaginary parts to be taken into account

 $J_0$ ,  $J_1$ : Bessel functions of order 0 and 1 R: radius of cross section  $O_0$ : compressibility of air

$$\bar{\rho}_0 = \rho_0 \left( 1 - \frac{2}{K_v R} \frac{J_1(K_v R)}{J_0(K_v R)} \right)^{-1}$$

$$\overline{Q}_0 = Q_0 \left( 1 + \frac{2(\gamma - 1)}{K_l R} \frac{J_1(K_l R)}{J_0(K_l R)} \right)$$

$$K_{\nu}^{2} = -j\frac{\omega\rho_{0}}{\mu} = -j\frac{2}{\delta_{\nu}^{2}}$$

$$K_l^2 = -j\omega \frac{c_P \rho_0}{k_0} = -j\frac{2}{\delta_l^2}$$

#### References:

Maa, D.-Y. Noise Control Eng. J. 29(1987)3 Maa, D.-Y. J. Acoust. Soc. Am. 104(1998)5 Allard, J. F. Propagation of Sound in Porous Media Uosukainen, S. Acoustic Field Theory



#### Losses in narrow tubes and in small holes and slits (4)

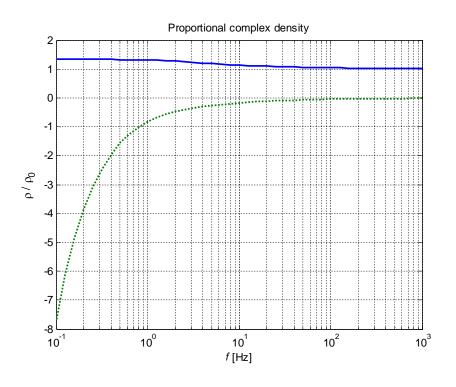
• At low frequencies (cross section small compared to wavelength):

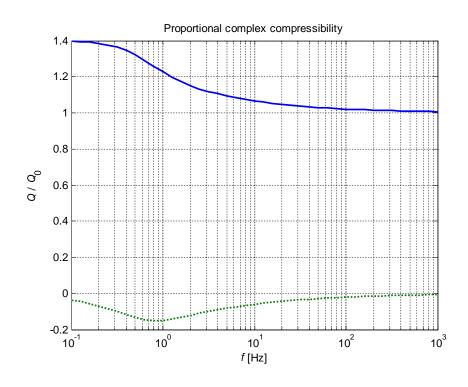
$$\overline{\rho}_0 \approx \rho_0 \left[ \frac{4}{3} - j \left( \frac{2\delta_v}{R} \right)^2 \right] \qquad \overline{Q}_0 = Q_0 \left[ \gamma - j \left( \gamma - 1 \right) \left( \frac{R}{2\delta_l} \right)^2 \right]$$

- Viscous losses grow without limit when  $R \rightarrow 0$
- Thermal losses approach zero when  $R \to 0$
- Equivalent density approaches  $\gamma Q_0$  when  $R \to 0$
- ⇒ Viscous losses dominate and isothermal conditions approached instead of adiabatic



# Losses in narrow tubes and in small holes and slits (5)





R = 0.5 cmreal part

··· imaginary part

Uosukainen, S. Acoustic Field Theory



#### Losses in narrow tubes and in small holes and slits (6)

- Applications of above:
  - Perforated / microperforated plates
  - Absorbing materials
    - Most important loss mechanism
      - "Holes" and "slits" described by fluid bulk properties
        - Flow resistivity most important
        - Porosity, tortuosity, viscous and thermal characteristic lengths
    - Irreversible effects in the skeleton affect also
- Viscosity of air is the most important phenomenon causing acoustic losses in (micro)perforated plates and absorbing materials



#### Losses in narrow tubes and in small holes and slits (7)

- Slits:
  - Same conclusions than with tubes and holes can be deduced

$$\bar{\rho}_0 = \rho_0 \left( 1 - \frac{\tanh(K'_v d/2)}{K'_v d/2} \right)^{-1}$$

$$\overline{Q}_0 = Q_0 \left( 1 + (\gamma - 1) \frac{\tanh(K'_l d / 2)}{K'_l d / 2} \right)$$

$$K_{\nu}^{\prime 2} = \frac{\omega \rho_0}{\mu} = j \frac{2}{\delta_{\nu}^2}$$

$$K_l^{\prime 2} = j\omega \frac{c_P \rho_0}{k_0} = j\frac{2}{\delta_l^2}$$

Allard, J. F. Propagation of Sound in Porous Media



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- Physical mechanisms of sound insulation
  - Basic concepts



# **Basic concepts (1)**

- Coincidence frequency  $f_c$  (critical frequency) of a plate
  - The frequency at which the speed of bending wave (~ √f) in plate is equal to sound speed in air
  - Plate vibration and sound field are well coupled at frequencies above coincidence frequency and especially at f<sub>c</sub>
- Also modal coincidence frequencies for each mode

$$f_c = \frac{c_0^2}{2\pi} \sqrt{\frac{m}{D}} = \frac{c_0^2}{2\pi h} \sqrt{\frac{12(1-v^2)\rho_s}{E}}$$

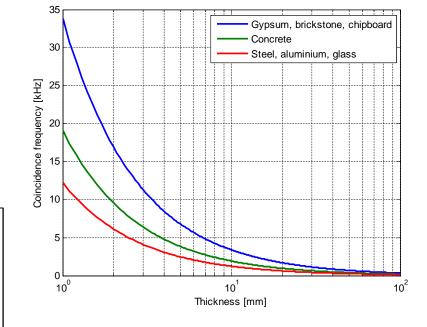


Plate parameters:

m =mass per unit area

 $\rho_s = density$ 

D =bending stiffness

E =Young's modulus

h =thickness

v = Poisson's ratio



## **Basic concepts (2)**

- Radiation ratio σ of vibration
  - Measure of proportional radiation efficiency
  - Depends on vibration types
    - Proportions of resonant and nonresonant vibration
      - Depends on excitation (mechanical / acoustical)

$$P = \sigma \rho_0 c_0 S \langle |v|^2 \rangle$$

Plate parameters:

P = radiated sound power

S = area

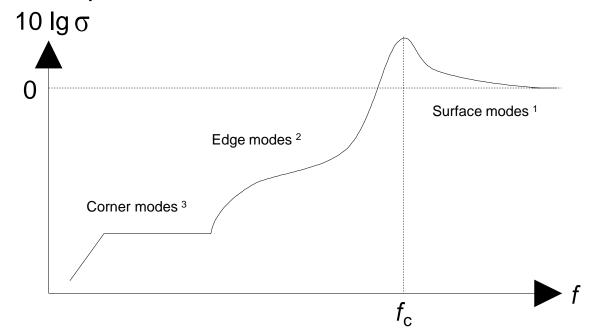
v = vibration velocity

<> = mean value



# **Basic concepts (3)**

- Radiation ratio of non-resonant vibration of a single mode
  - Typically constant and > 1 at frequencies above modal coincidence frequency
- Modal averaged radiation ratio of resonant vibration:
  - With edge and corner modes, radiation from inefficient surface parts cancel each other



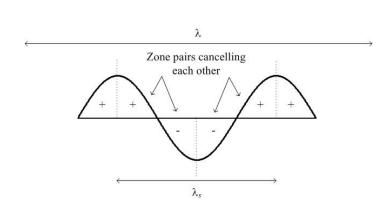
Efficient radiation from:

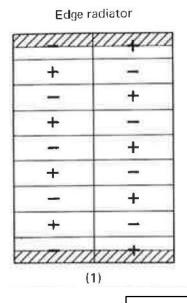
- <sup>1</sup> whole surface
- <sup>2</sup> plate egdes
- <sup>3</sup> plate corners

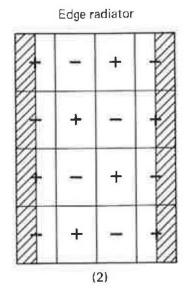


# **Basic concepts (4)**

- With resonant vibration below  $f_c$ , acoustic wavelength  $\lambda$  > structural wavelength  $\lambda_s$ 
  - Near-by vibration zones with opposite signs cancel sound radiation of each other → acoustical short circuit
  - Only edges or corners remain unaffected







<b>4</b>	_	+	+
+		+	_
-	+	-	+
+	-	+	-
-	+	-	+
+	-	+	-
1	+	-	+

Corner radiator

Regions of uncancelled sound radiation below  $f_c$ Fahy, F. Sound and Structural Vibration



## **Basic concepts (5)**

- Below coincidence frequency, airborne noise is transmitted via a plate mainly by non-resonant vibration except in the resonance region (presented later)
  - Low vibration modes, especially first (volume velocity mode), most important especially well below coincidence frequency
- Above coincidence frequency, both vibration types affect
- Definition of sound insulation (sound transmission loss) R [dB]

$$R = 10\log_{10}\left(\frac{P_i}{P_t}\right)$$

 $P_i$  = sound power incident to insulating structure  $P_t$  = sound power transmitted through structure



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Physical mechanisms of sound insulation

Sound insulation of a single wall in diffuse field



# Sound insulation of a single wall in diffuse field (1)

- Two basic phenomena in sound transmission working as parallel transmission paths:
  - Non-resonant transmission
    - Transmission coefficient τ<sub>n</sub>
  - Resonant transmission
    - Transmission coefficient  $\tau_r$
  - Total transmission coefficient τ
  - Sound insulations  $R_n$ ,  $R_r$ , R
    - In practice, lowest of R<sub>n</sub> and R<sub>r</sub>
       determines total sound insulation R
- Wave impedance law for continuums rejects sound insulation at high frequencies

$$\tau = \tau_n + \tau_r$$

$$R_n = 10\log_{10}(1/\tau_n)$$

$$R_r = 10\log_{10}(1/\tau_r)$$

$$R = 10\log_{10}(1/\tau)$$



# Sound insulation of a single wall in diffuse field (2)

- Non-resonant transmission
  - Lowest modes above their eigenfrequencies
  - Extra stiffness effects below lowest eigenfrequency and above coincidence frequency
- Resonant transmission

- Auxiliary variable τ<sub>0</sub>
  - = non-resonant transmission coefficient with normal incidence ("mass law")

#### Wall parameters:

m =mass per unit area

 $f_c$  = coincidence frequency

 $\sigma$  = radiation ratio of resonant vibration

 $\eta = loss factor$ 

$$\tau_r = \tau_0 \frac{\pi f_c}{2f} \frac{\sigma^2}{\sigma \sqrt{\tau_0 + \eta}}$$

 $\tau_n = \pi \tau_0$ 

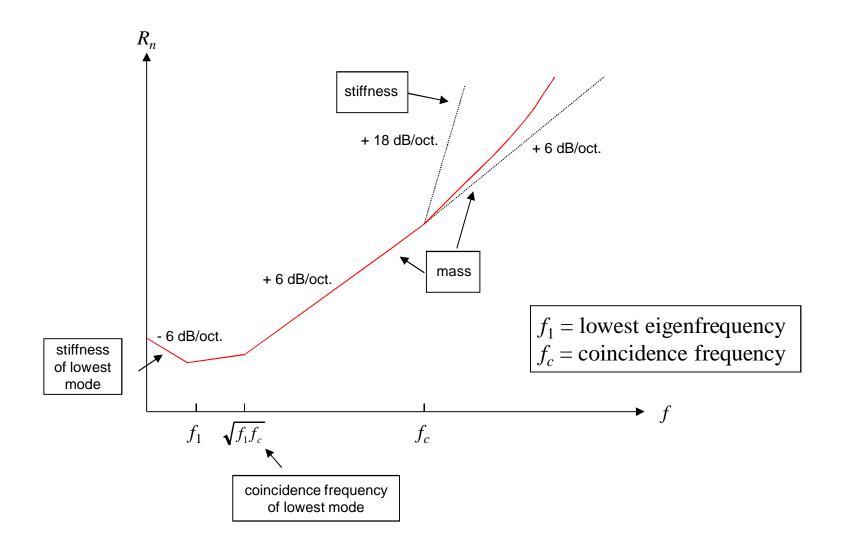
$$\tau_0 = \frac{1}{1 + \left(\frac{\omega m}{2\rho_0 c_0}\right)^2}$$

#### References:

Beranek, L. L. Noise and Vibration Control Uosukainen, S. & Pesonen, K. Ääntäeristävien koteloiden äänitekninen mitoitus ja valinta

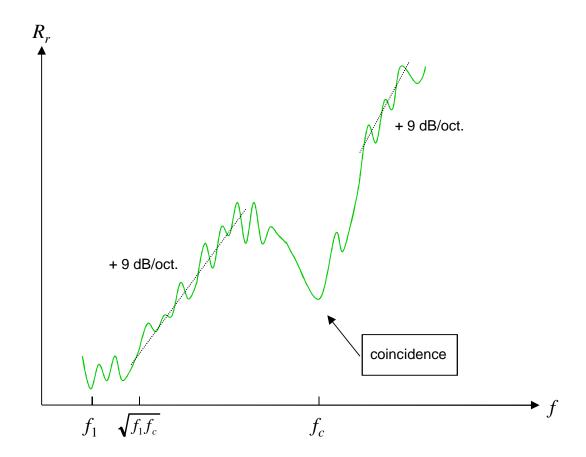


#### **Non-resonant transmission**



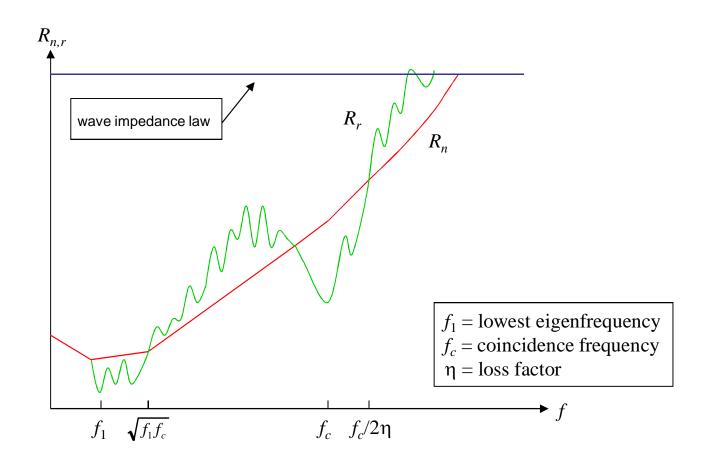


#### **Resonant transmission**



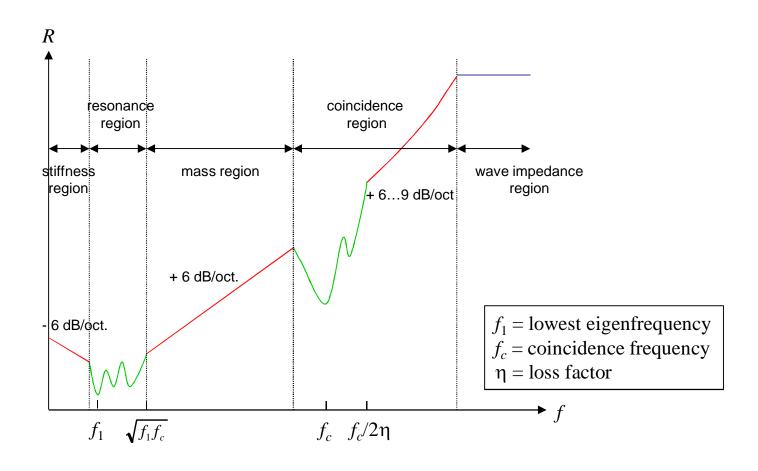


#### Non-resonant and resonant transmission



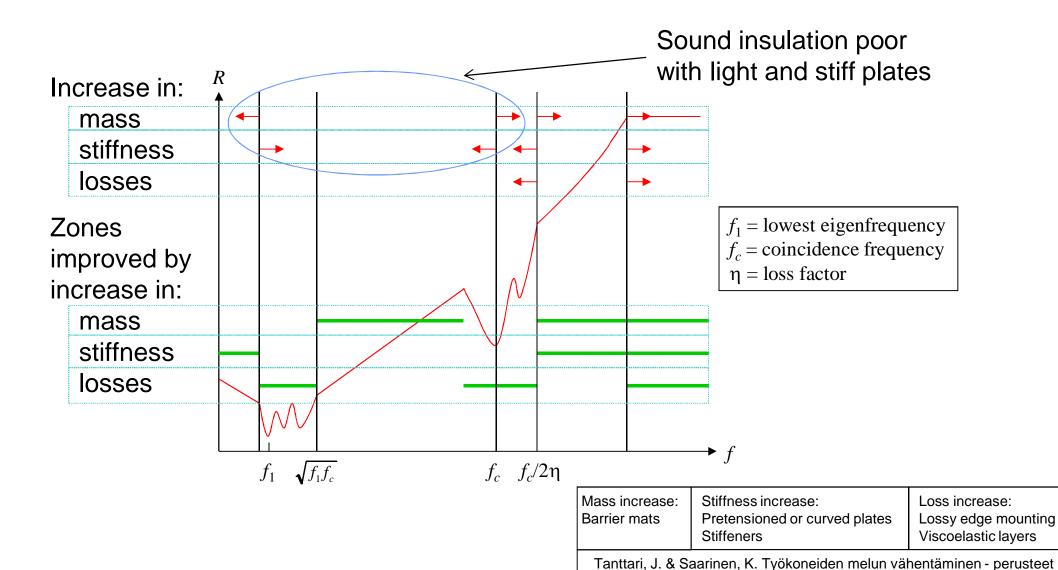


#### **Total transmission**





#### Effects of material parameters on sound insulation





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Physical mechanisms of sound insulation

Sound insulation of a double wall in diffuse field



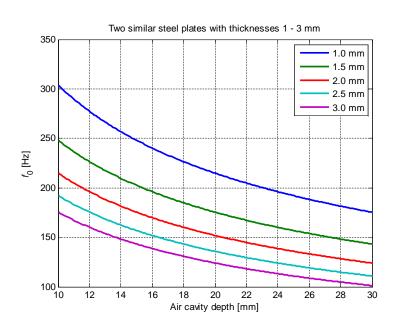
## Sound insulation of a double wall in diffuse field (1)

- Double-wall resonance frequency  $f_0$ 
  - Obtained from Eq. (10) in D2.2, m displaced by equivalent mass  $m_e$
  - Mass-air-mass resonance
- Three frequency regions with different behavior:
  - $\bullet f > f_0$
  - $f \approx f_0$
  - $\bullet f < f_0$

h = depth of air cavity subscripts 1 and 2 = indices of walls 1 and 2

$$f_0 = \frac{c_0}{2\pi} \sqrt{\frac{\rho_0}{m_e h}}$$

$$m_e = \frac{1}{1/m_1 + 1/m_2}$$





# Sound insulation of a double wall in diffuse field (2)

- At frequencies above double-wall resonance
  - With reasonable amount of absorption in cavity,  $R_1$  and  $R_2$  in dBs are summed in total sound insulation  $R_{12}$  (max.  $R_1 + R_2 + 6$ )

effect of direct field in cavity effect of reverberant field in cavity 
$$R_{12} = R_1 + R_2 - 10\log_{10}\left(\frac{1}{4} + \frac{1}{R_v/S + \tau_1 + \tau_2}\right)$$

$$R_{v} = \frac{\alpha A}{(1-\alpha)}$$

 $R_{v}$  = room constant of air cavity

S =wall area (one side)

 $\alpha A$  = absorption area of air cavity

 $\alpha$  = mean absorption coefficient inside air cavity subscripts 1 and 2 = indices of walls 1 and 2

References (adapted):

Beranek, L. L. Acoustics

Beranek, L. L. Noise and Vibration Control Uosukainen, S. & Pesonen, K. Ääntäeristävien koteloiden äänitekninen mitoitus ja valinta



#### Sound insulation of a double wall in diffuse field (3)

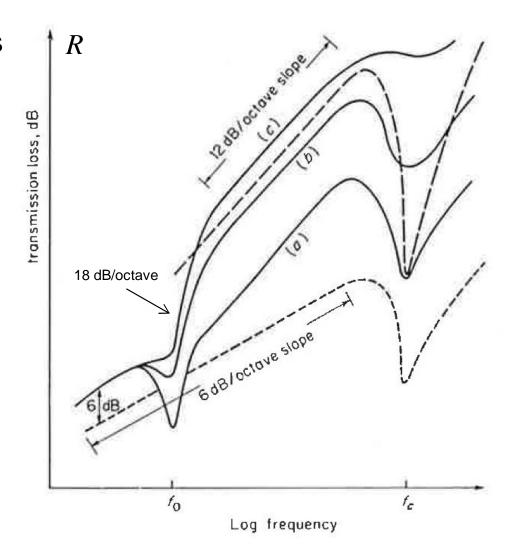
- At double-wall resonance frequency
  - Sound insulation is close to 0 dB without absorbents in cavity and with a small amount of mechanical damping
    - Increasing internal losses to double increases sound insulation 6 dB
    - Using walls of different mass per unit area increases sound insulation
      - This degrades sound insulation at higher frequencies
- At frequencies below double-wall resonance
  - Sound insulation is as with a single wall, m replaced by total mass  $m_1 + m_2$

Fahy, F. & Gardonio, P. Sound and Structural Vibration



# Sound insulation of a double wall in diffuse field (4)

- Double wall with identical walls
- Lower dashed curve: single wall R = R<sub>1</sub>
- Upper dashed curve:  $R = 2R_1$
- (a) No absorbent in cavity
- (b) Some absorbent in cavity
- (c) Cavity uniformly filled with absorbent



Beranek, L. L. Noise and Vibration Control



#### Sound insulation of a double wall in diffuse field (5)

- Mechanical coupling via supporting structures or absorbent in cavity degrades sound insulation at whole frequency range, especially with resonant vibration
  - Double-wall resonance occurs at higher frequencies
  - Coupling decreases with resilient mounting
- Effects of coincidence and lowest modes can be splitted in two frequencies with lower dips using different walls
  - Sound insulation at high frequencies decreases
- Air cavity resonances degrade sound insulation at high frequencies
  - Effects decrease with using absorbent in air cavity
- Effects of absorbent (increase of losses) are higher with deeper cavities



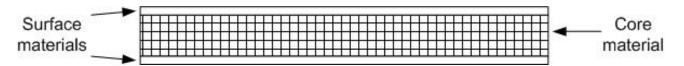
#### **Table of content**

- Physical mechanisms of sound insulation

  - Sound insulation of sandwich structures



#### Sound insulation of sandwich structures



- Light and stiff (in normal direction) structures
  - Sound insulation properties between single and double wall
  - Coincidence frequency low
    - Coincidence can be avoided by tuning shear wave speed  $c_s$  in core material below speed of sound  $c_0$

$$c_s = \sqrt{\frac{Gh}{m}}$$

- lacktriangle Rejects bending wave speed below  $c_0$
- Double-wall resonance frequency typically higher than with a double wall with air cavity
  - Stiff core material and light masses at surfaces
  - Can be tuned above relevant frequencies by more stiff core structure in normal direction (e.g., honeycomb)

Tanttari, J. & Saarinen, K. Työkoneiden melun vähentäminen - perusteet

G =shear modulus of core material

h =thickness of core

m =total surface mass of surface plates



# VTT creates business from technology